



MASK AROUND SCREW FIXINGS (AREA SHOWN) ON INSIDE FACES TO ENSURE THAT THIS REMAINS PAINT FREE. THIS IS TO ENSURE ELECTRICAL CONTACT WITH THE BASE WHEN THE PRODUCT IS ASSEMBLED. EXACT SHAPE OF MASKING NOT CRITICAL. MASKING REQUIREMENT IDENTICAL ON EACH FACE.

GENERAL MASKING NOTE: WHILST THE EXACT SHAPE OF THE MASKED AREAS IS NOT CRITICAL PLEASE ENSURE THAT THEY DO NOT APPEAR ON ANY VISIBLE FACES.

- NOTES:
- TYPICAL CUT RADIUS R0.5 UNLESS STATED OTHERWISE
  - TYPICAL CORNER BEND RADIUS R1.0 UNLESS STATED OTHERWISE
- ALL DIMENSIONS IN MM
- MATERIAL:
- 18 SWG (1.2 MM) ZINTEC
- FINISH:
- PUNCHED PANEL TO HAVE ROUNDED EDGES TO OUTSIDE FACE
  - REMOVE ALL BURRS
  - REMOVE ALL SHARP EDGES THAT WOULD POSE A DANGER OF INJURY TO A HUMAN HAND
  - CLOSE CORNERS - MAKE TO SAMPLE. MUST BE BLUNT
  - PAINT: DARK BLUE/GREY EPOXY POLYESTER TEXTURE MATT R95330/P8010/1
- TOLERANCES:
- + OR - 0.2 MM EXCEPT WHERE OTHERWISE STATED

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE AS FOLLOWS  
XX +/- .030  
XXX +/- 0.015  
XXXX +/- .010  
ANGLE +/- 2°

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INTERPRET DRAWING PER ASME Y14.5M-1994

MATERIAL

FINISH

DO NOT SCALE DRAWING



	NAME	DATE	TITLE:  ACU5502A-R3 Lid		
DRAWN	RMM	DATE			
ENG APPR.	Approved By	DATE			
CHECKED	Checked By	DATE			
COMMENTS:			SIZE <b>B</b>	PART NUMBER	REV <b>A</b>
			SCALE: 1:1		SHEET 1 OF 1